## 70mm Tilt & Turn Window





## Features

#### **Frame Offering**

- Contracted outerframe 68mm and 83mm height
- Choice of 3 transom widths 63mm, 72mm and 86mm
  Dedicated 65mm cach
- Oedicated 65mm sash
- < All sections available featured and bevelled
- Available fully welded or mechanically jointed.

#### Weatherseals

 High performance Q-Lon gasket supplied in all mainframe sections with a manufacturer lifetime guarantee.

#### **Thermal and Steel Reinforcing**

- Galvanised steel range to suit topography requirements
- Aluminium range for mechanical joint requirements
- Range of thermal reinforcements (with strip steel) for higher 'U' value and ERP requirements
- All reinforcements are designed to achieve required security and weathering requirements, where required.

#### **Finishes**

- < Standard white and brilliant white
- Range of solid colour and woodgrain foils.

#### Glazing

- Choice of 4 glazing thicknesses 24mm or 28mm for double glazed units. 36mm or 44mm for triple glazed
- Astrical, Georgian bars in 20mm and 28mm widths.

#### Ancillaries

 Comprehensive range of add-ons, couplers, corner posts, bay poles available to suit any installation.

#### Hardware

- Full depth eurogroove positioned centrally, accepts a wide range of perimeter locking and concealed hardware.
- Secured By Design and Part Q specification available.

#### Ventilation

- Proprietary ventilation devices can be used on all designs
- A range of ventilation options available including large outerframe, head extension and dedicated one piece head vent (see cavity closer for further details).

#### **Thermal Performance**

 A range of A++ to C and 0.8 to 1.6 'U' value performance are achievable with the Duraflex Diamond Suite. See separate energy performance data sheet for details.

## **Test Results**

Frame Type	Size	Air Permeability	Water Tightness	Wind Resistance	Standard	Accreditation Body
Tilt & Turn	1200 x 1200	600Pa	450Pa	2400Pa	BS6375-1:2004	BSI
Tilt & Turn	1300 x 2100	600Pa	600Pa	2400Pa	BS6375-1:2009	BBA
Tilt & Turn next to fixed	1500 x 2400	600Pa	300Pa	1200Pa	BS6375-1:2009	BBA

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## Performance

#### Security

- A wide range of hardware options available
- < Concealed and perimeter locking options
- Contract Contract

#### Thermal

 A large number of simulations have been carried out by 'approved' simulators at Duraflex providing a comprehensive range of WER's (Window Energy Ratings) for A++, A+, A, B and C ratings and 'U' values to 1.4W/m<sup>2</sup>k using standard readily available components, lower 'U' values are available with the use of special glass combinations.

## **General Features**

- **Q-Lon** 99% compression recovery, high performance acoustic and weathersealing properties with lifetime guarantee. Operates perfectly in temperatures ranging from -20°C to 70°C
- Lead Free environmentally friendly, calcium organic lead free formulation
- Finishes comprehensive range of natural wood and solid colour foils
- Structural comprehensive range of coupling sections to suit various applications.

